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·	Application No.	Applicant(s)		
	10/019,749	HAUSCHILD ET AL.		
Notice of Allowability	Examiner	Art Unit		
•	Dana Ross	3722		
		!		
The MAILING DATE of this communication apper All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	olication. If not include will be mailed in due	ed course. <b>THIS</b>	
1. $\boxtimes$ This communication is responsive to $7/27/05$ .	•			
2. The allowed claim(s) is/are 21-28 and 30.	•			
3. $\boxtimes$ The drawings filed on <u>21 December 2001</u> are accepted by	the Examiner.			
4. ☑ Acknowledgment is made of a claim for foreign priority un  a) ☑ All b) ☐ Some* c) ☐ None of the:  1. ☑ Certified copies of the priority documents have	been received.			
2. Certified copies of the priority documents have been received in Application No				
3. Copies of the certified copies of the priority documents have been received in this national stage application from the				
International Bureau (PCT Rule 17.2(a)).				
* Certified copies not received:				
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	ENT of this application.			
5. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.				
6. CORRECTED DRAWINGS ( as "replacement sheets") must be submitted.				
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review ( PTO-948) attached				
1)  hereto or 2)  to Paper No./Mail Date				
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date				
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t			back) of	
7. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.				
Attachment(s)	5. Notice of Informal P	totant Application (PT)		
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftperson's Patent Drawing Review (PTO-948)</li> </ol>	6. ☐ Interview Summary		<i>J-132)</i>	
	Paper No./Mail Dat	te .		
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> </ol>	98), 7. ☐ Examiner's Amendr	nent/Comment		
4.   Examiner's Comment Regarding Requirement for Deposit	8. 🛛 Examiner's Stateme	ent of Reasons for Allo	owance	
of Biological Material	9.			
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Application/Control Number: 10/019,749 Page 2

Art Unit: 3722

## Allowable Subject Matter

1. Claims 21-28 and 30 are allowed.

2. The following is an examiner's statement of reasons for allowance: Applicant's arguments are persuasive in that the prior art neither anticipates, nor renders obvious, a method for the milling-type machining of *chipless materials* for the manufacture of *heat-resistant sand molds* as claimed in independent claim 21.

The closest prior art is US Pat. No. 2,621,548 (Williams) which is discussed in detail in the previous office action.

'548 teaches the shank-end tool as claimed, but does not teach a method of machining a chipless material with the shank-end tool to provide a finished form.

'548 specifically teaches the removal of material with the specific teaching of the method of performing various "cutting operations" with the tool.

'548 does not disclose the method of machining chipless materials to provide a finished form as is currently claimed.

Therefore '548 does not anticipate the method claim of independent claim 21.

Furthermore, there is no prior art, either alone or in combination with '548, that would render obvious the method of machining chipless materials to provide a finished form with the structure of the tool claimed, and no motivation found to modify '548 to obtain the claimed invention.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

Application/Control Number: 10/019,749 Page 3

Art Unit: 3722

fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

Any inquiry concerning this communication or earlier communications from the 3. examiner should be directed to Dana Ross whose telephone number is 571-272-4480. The examiner can normally be reached on Mon-Thurs.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on 571-272-4502. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).